



MODIFICATION INSTRUCTIONS

Kodak Miniloader 2000 Svc. 3477

Modifications: 06, 07, 08

Type 1 Required

This Modification instruction must be carried out to all
and
future installed Miniloader 2000 units

Purpose: To verify the integrity of the Miniloader 2000 Installation

Important : Use qualified service personnel to install this Modification

Serial No Range Miniloader: All

Part No: See page 3

Installation: M08 to fit Springs 0.8 Hours, M06 and M07 0.2 Hours

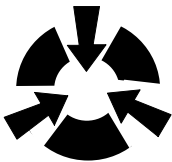
Description: The Modification requires that a pair of NEW SHOCK
ABSORBER SPRINGS are fitted to the REAR SUPPORT
Following the correct installation of the Miniloader 2000
Van Kit, Model 2.

PLEASE NOTE

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NOTE

**This equipment includes parts and assemblies sensitive to damage from electrostatic discharge.
Use caution to prevent damage during all service procedures.**

Most Important

Part 1

**Please refer to the FLOW CHART
on the
FOLLOWING PAGE - Page 4**

Parts List

PART NUMBER	DESCRIPTION	QTY.
9309206	MODIFICATION KIT) (MOD 08 REAR SPRING KIT) including:	1
	Instructions	1
9301621	Rear Shock Absorber Spring (4 WINDINGS)	2

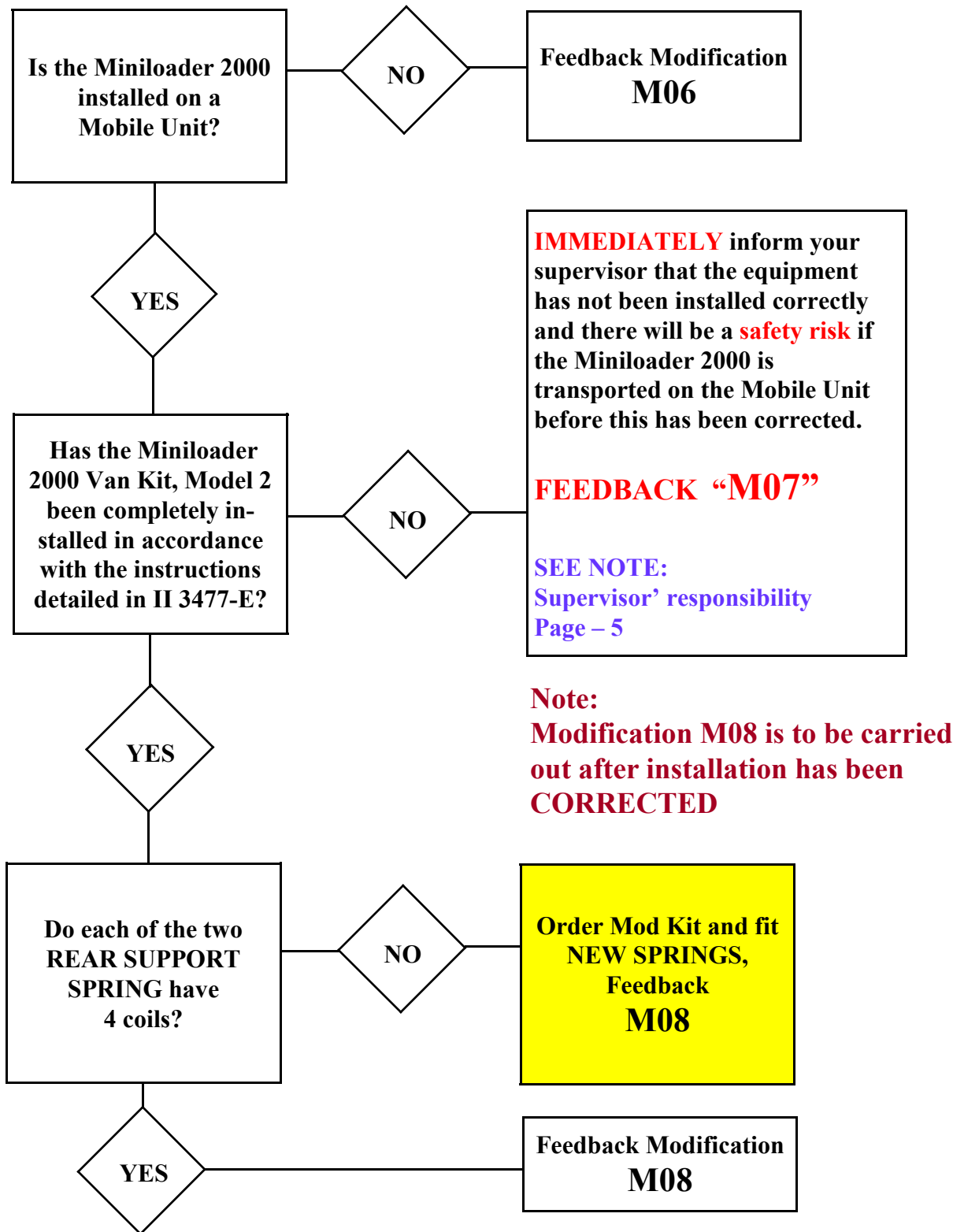
IMPORTANT
ONLY order Modification Kit after status of Miniloader 2000 is known

REFER to FLOW CHART on Page 4

Part 2

**Instructions for installing the
NEW REAR SHOCK ABSORBER
SPRINGS – Page 6**

Part 1 – Modification FLOW CHART



SUPERVISOR'S RESPONSIBILITY

IMPORTANT INFORMATION:

Following a report from an FE of an incorrect installation of a Miniloader 2000 on a Mobile Unit (Fed-back as M07) it is the responsibility of the supervisor to do the following:

- **Notify the responsible Sales Person, to enable them to order the Van Kit, Model 2 and make the necessary arrangements with a suitable agent to Install the Mountings**
- **Discuss with the customer and the Responsible Sales person the actions that are necessary to make the **Installation Safe**.**

Extract from Site Specifications:

WARNING

It is most important that the MINILOADER 2000 when installed on a Mobile Unit, is installed according to the KODAK Miniloader 2000 Van Kit, Model 2 Cat. Number 7199920, instructions II 3477-E and that all components provided in the Kit are used as directed in II 3477-E.

Failure to **fully comply with the instructions II 3477-E will put extra strain on the mountings while the Mobile Unit is in motion and may result in the Miniloader 2000 becoming loose or damaging the mountings, this in a worst case may result in the Miniloader 2000 (290 kg) coming free and damaging the Mobile Unit and the Miniloader 2000 or putting operating staff at personal risk of injury.**

In cases where incorrect installation was deemed to be a contributing factor to any resultant injury, the service provider may be deemed liable to **prosecution.**

Part 2 – Fitting the REAR SUPPORT SPRINGS

1. Remove the NEW REAR SHOCK ABSORBER SPRINGS from the packaging
2. Slide out the old REAR SHOCK ABSORBERS and discard.
3. Slide in the new REAR SHOCK ABSORBERS with the four (4) coils



Figure 1

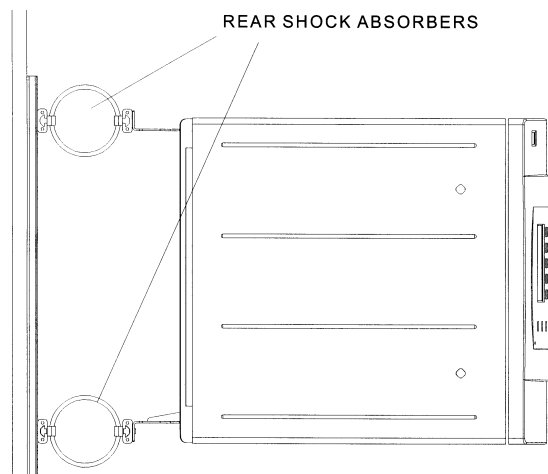


Figure 2

Circling the MODIFICATION LABEL

4. Circle 6 if Miniloader 2000 is not installed in a Mobile Unit. Modification 06 (M06)
5. Circle 8 if Miniloader 2000 is in a Mobile unit and has the new REAR SHOCK ABSORBER SPRINGS fitted on a correctly installed Miniloader 2000 Van Kit, Model 2. Modification 08 (M08)

Circle **06** or **08** on MODIFICATION label.

6 = Installed in a building or X-ray dept.

Circle **06**
on
Modification
Label on
ML2000

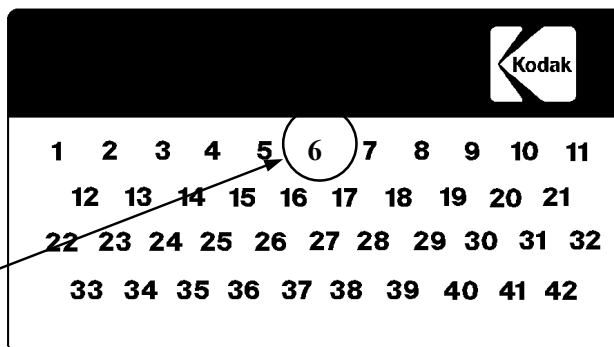


Figure 3

8 = Installed on a Mobile Unit.

Circle **08**
on
Modification
Label on
ML2000

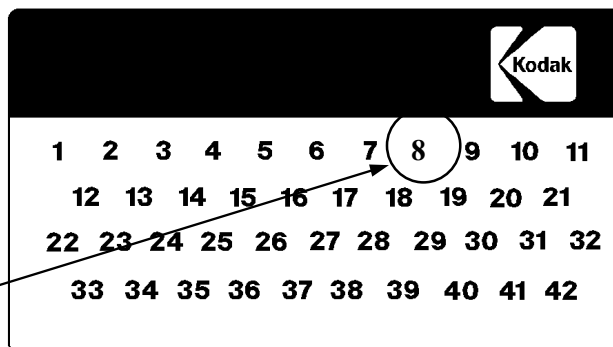


Figure 4

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